

# Development of Multi-element Monolithic Germanium Detectors for X-ray Detection at Synchrotron Facilities

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## Abstract

In past years efforts have concentrated on the development of arrays of Silicon Drift Detectors for X-ray spectroscopy. This is in stark contrast to the little effort that has been devoted to the improvement of germanium detectors, in particular for synchrotron applications. Germanium detectors have better energy resolution and are more efficient in detecting high energy photons than silicon detectors. In this context, the detector consortium of the European project LEAPS-INNOV has set an ambitious R&D program devoted to the development of a new generation of multi-element monolithic germanium detectors for X-ray detection. In order to improve the performance of the detector under development, simulations of the different detector design options have been performed. In this contribution, the efforts in terms of R&D are outlined with a focus on the modelization of the detector geometry and first performance results. These performance results show that a signal-to-background ratio larger than 1000 can be achieved in the energy range of interest from 5 keV to 100 keV.

**Keywords:** Germanium detectors, Semiconductors, Synchrotrons

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## 1. Introduction

X-rays Absorption Fine Structure (XAFS) has been widely used in experiments at synchrotron facilities in order to determine the electronic and geometrical structure in a sample

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4 in a variety of scientific fields, including biology, environmental science, catalysts research, and  
5 material science [1]. XAFS and similar techniques require energy resolving photon-counting de-  
6 tectors capable of coping with a high count rate. The ongoing XAFS experiments at synchrotron  
7 facilities are limited by the performance of the current generation of Silicon (Si) and Germanium  
8 (Ge) detectors [2]. While efforts have concentrated to the development of arrays of Silicon Drift  
9 Detectors (SDDs), little effort has been devoted to the improvement of Hyper-Pure Germanium  
10 (HPGe) detectors for synchrotron applications. HPGe detectors provide better energy resolution  
11 and detection efficiency for high energy photons than SDDs. The detector consortium of the  
12 European project LEAPS-INNOV [3, 4] has set an ambitious R&D program devoted to the de-  
13 velopment of a new generation of multi-element monolithic HPGe detectors for X-ray detection.  
14 This new generation of HPGe detectors will be able to cope with a high throughput in a broad  
15 energy range, from 5 keV to 100 keV. Accepting and processing a high count rate without degra-  
16 dation of the energy resolution is crucial for the success of this new new generation of HPGe  
17 detectors. Therefore, new electronics are being also developed as part of the project. This new  
18 electronics will be able to process count rates ranging from 20 kcps/mm<sup>2</sup> up to 250 kcps/mm<sup>2</sup>,  
19 keeping an excellent energy resolution and minimizing dead time.

20 HPGe detectors are built as single contact or segmented detectors. While in single contact  
21 detectors the noise decreases because there is no capacitance coupling with other neighboring  
22 contacts, it limits the count rate that the detector can accept without pile-up. In contrast, in  
23 segmented HPGe detectors a considerable increase of count rate maintaining a tolerable pile-  
24 up probability can be achieved. Thus, the strategy of the consortium is to develop segmented  
25 HPGe detectors. The detectors will be fabricated from crystals with geometry and dimensions  
26 as shown in Figure 1. The segmentation of the readout contacts consists of a central hexagonal  
27 shape surrounded by six trapezoids and three outer segments. The inter-pixel regions are 100  $\mu$ m  
28 wide. Moreover, a guard ring surrounds the readout contacts. The detectors will be made of  
29 n-type Ge crystals, with an expected net impurity concentration of the order of  $\sim 10^{10}$  /cm<sup>3</sup>.

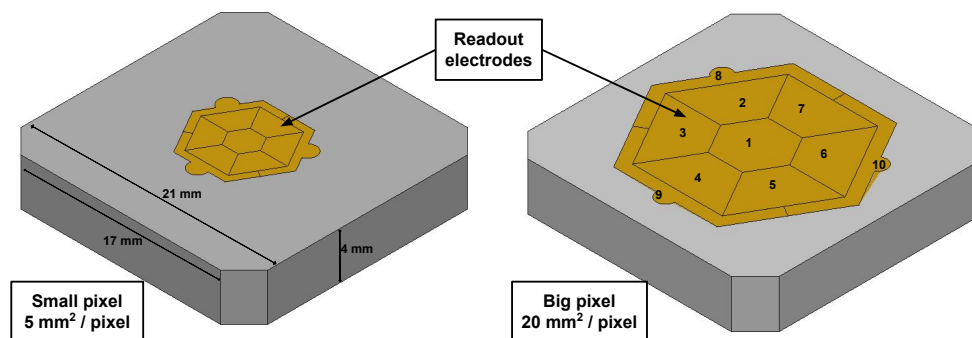


Figure 1: Geometry of HPGe detector prototypes being developed by the LEAPS-INNOV detector consortium. The detector overall dimensions are 21 mm  $\times$  21 mm  $\times$  4 mm (thickness). The bottom of the detectors (n+) facing the X-rays is non segmented and it is used to place the high voltage connection. The top of the detectors (p+) is segmented into 10 pixels and it is used to readout the signals in hole collection mode. Two pixel sizes are being developed, small pixel (SP) of 5 mm<sup>2</sup> shown on the left side and big pixel (BP) of 20 mm<sup>2</sup> shown on the right side.

30 Aiming to study, characterize and optimize the performance of the HPGe detectors under de-  
31 velopment, detailed multi-physics simulations were performed and are described in next section.

32 **2. Simulation chain**

33 In most of XAFS experiments, only the energies deposited in the detectors are recorded.  
 34 However, the time development of the charges induced in the read out electrodes i.e. the pulses,  
 35 are used to optimize the acquisition parameters to maximize the detector performance. In ad-  
 36 dition, pulse shape analysis can be used to improve the position reconstruction and background  
 37 rejection efficiency. In particular, the rejection of events with energy deposition being detected  
 38 in several electrodes, i.e. multi-site events, is vital to decrease the background and to improve  
 39 the energy resolution.

40 A precise simulation of the detector pulses is essential to develop and optimize the required  
 41 algorithms for signal selection and energy reconstruction. To this end, a complete simulation  
 42 chain, including all the steps from the interaction of X-rays with the HPGe detector and its  
 43 environment to a reconstructed energy spectrum using simulated data-like raw waveforms was  
 44 developed. Figure 2 shows the flowchart of the simulation chain. The required information about  
 45 the HPGe detector such as the detector geometry, impurity density, bias voltage, among others,  
 46 are used to calculate the detector fields. Once all the information about the fields has been com-  
 47 pleted, the information about the interaction of the X-rays with the detector is used to simulate  
 48 perfect pulses. The interaction of the X-rays with the HPGe detector and its environment is per-  
 49 formed using the Geant4 simulation toolkit [5]. Finally, the signal amplification and electronics  
 noise are included and a data-like waveform is produced for each event.

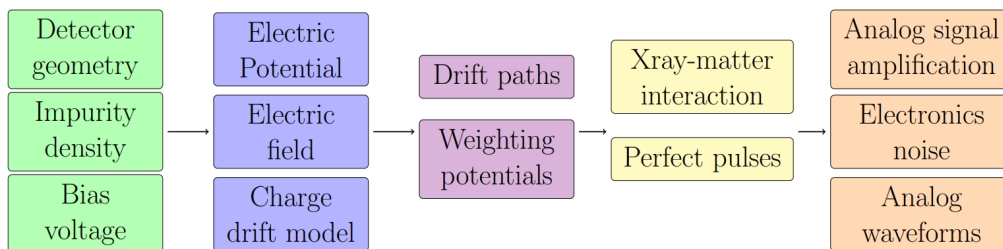


Figure 2: Flowchart of the simulation chain.

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51 **2.1. Simulation of detector fields**

52 The shape of the pulses of the signals in HPGe detectors is mainly governed by the fields in  
 53 the detector. These fields are dependent on the detector and electrodes geometry, bias voltage and  
 54 impurity profile. To simulate the detector fields, a bias voltage of 200 V and an impurity density  
 55 of the order of  $10^{10} /\text{cm}^3$  ( $\sim$  constant) in the bulk material was used. A precise calculation  
 56 of all the detector fields is crucial to a faithful reproduction of the detector signals. To this  
 57 end, the SolidStateDetectors.jl (SSD) [6] and COMSOL-Multiphysics [7] packages were used to  
 58 calculate the detector fields. These packages allow one to calculate the electric potential, electric  
 59 field and weighting potentials in the whole detector volume. In addition, SSD also allows one  
 60 to simulate the drifts of charge carriers in solid state detectors together with the corresponding  
 61 pulses. Moreover, SSD has been optimized for large HPGe detectors, and has been developed as  
 62 an open software package using the **julia** programming language [8] to facilitate the integration  
 63 of additional developments. Thus, the full simulation chain was developed using SSD and **julia**.

64 To compute the electric potential and the electric field, Poisson's equation must be solved

$$\nabla(\epsilon_r(\vec{r})\nabla\Phi(\vec{r})) = -\frac{\rho(\vec{r})}{\epsilon_0} \quad (1)$$

65 with  $\Phi(\vec{r})$  being the electric potential,  $\rho$  the charge density,  $\epsilon_r$  the dielectric distribution, and  $\epsilon_0$   
 66 the vacuum dielectric constant. In SSD, the electric potential is calculated through the successive  
 67 over relaxation (SOR) method. Equation 1 is numerically solved on a three-dimensional adaptive  
 68 grid. The adaptive grid allows for multithreading and saves computation time since it only  
 69 increases the grid point density in areas where it is critical. The electric field is calculated from  
 70 the electric potential  $\Phi(\vec{r})$ . The field vector components on each grid point are the means of the  
 71 electric field in each direction calculated as finite differences.

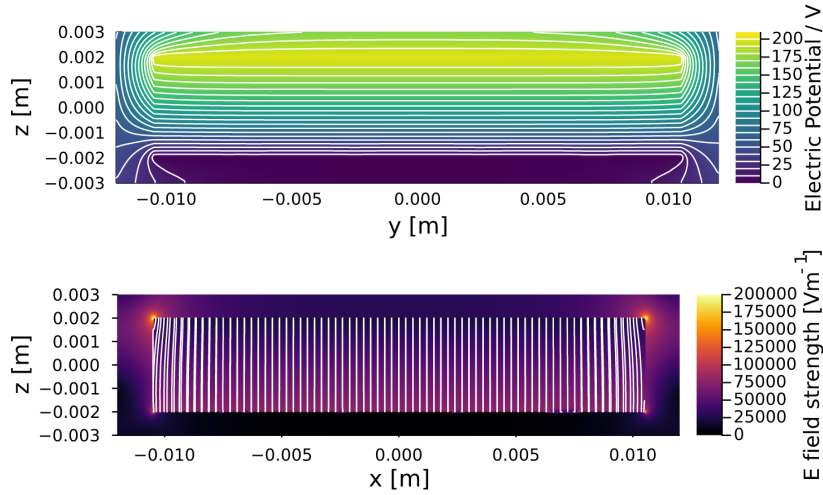


Figure 3: Top: Electric potential in the HPGe detector with big pixel geometry configuration, calculated with the SSD package and assuming a bias voltage of 200 V. Bottom: Electric field strength and electric field lines.

72 Figure 3 shows the electric potential (Top) and the electric field lines (Bottom) that have been  
 73 calculated with SSD assuming a bias voltage of 200 V. The Ge sensor is fully depleted, and in  
 74 almost the whole detector the charge carriers will drift vertically in direction of the electrodes.

## 75 2.2. Simulation of detector pulses

76 In HPGe detectors the electric signals corresponds to the sum of the charges induced on the  
 77 electrodes of the detector by drifting electrons and holes. In SSD, the Shockley-Ramo theorem is  
 78 used to calculate the time development of the induced charge in each electrode. The charge carriers  
 79 will be seen and collected by a given electrode as a function of its position and the weighting  
 80 potential of the electrode. The weighting potential is a theoretical potential that describes what  
 81 fraction of a charge at position  $\vec{r}$  is seen by a contact  $C_i$ . The weighting potential can take values  
 82 between 0, i.e. the charge is not seen by the electrode, and 1, i.e. the charge is seen and collected  
 83 by the electrode. The weighting potential is calculated solving Laplace equation

$$\nabla(\epsilon_r(\vec{r})\nabla\Phi_i^w(\vec{r})) = 0 \quad (2)$$

84 where  $\Phi_i^w(\vec{r})$  is the electric potential and  $\epsilon_r(\vec{r})$  is the dielectric distribution. To calculate the  
 85 weighting potential of a given contact, a voltage of 1 V is applied to that contact and 0 V to all  
 86 other contacts. Figure 4 shows the calculated weighting potential for the central contact with  
 87 hexagonal shape of the BP detector geometry configuration.

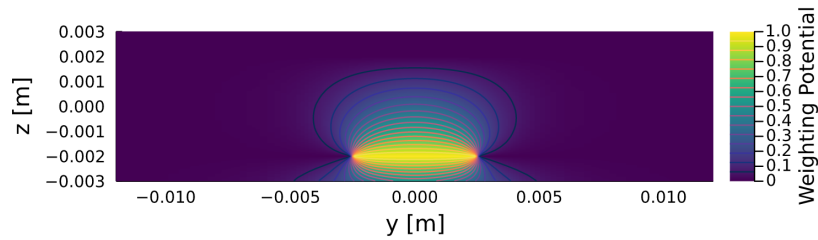


Figure 4: Weighting potential of the hexagonal shape central electrode of the big pixel (BP) geometry configuration.

88 The drift velocity vectors are calculated separately for electrons and holes for each grid point  
 89 using the calculated electric field and the respective electron or hole drift velocity model. The de-  
 90 fault drift velocity model implemented in SSD uses measured parameters for HPGe at 77 K [9].  
 91 Using these parameters the charge carriers are drifted and noiseless pulses are generated in each  
 92 readout contact. The final steps in the simulation of the pulses include the signal amplification  
 93 and electronics noise. The former is accounted for by convolving the perfect pulses with a simu-  
 94 lated transfer function. The electronics noise is included adding baseline data from a commercial  
 95 HPGe detector to the amplified pulses. These preliminary transfer function and electronics noise  
 96 will be adjusted with the final measured parameters once the detectors are available.

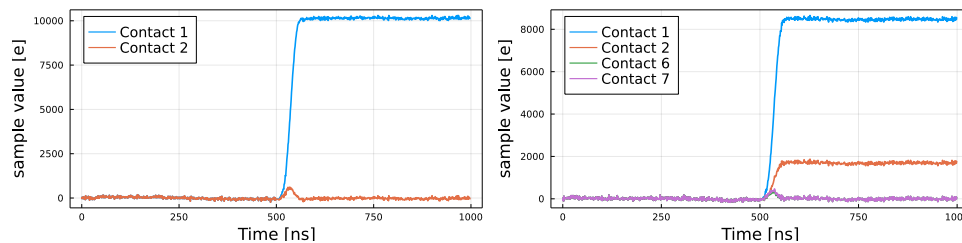


Figure 5: Left: Example of simulated waveforms for an event collected in a single contact. Right: Example of simulated waveforms for an event showing charge sharing being collected in two contacts. The small "bump" without net transfer of charge observed in neighboring channels is the result of the mutual capacitance coupling between contacts.

97 Figure 5 shows simulated waveforms containing pulses with all the steps of the simulation  
 98 chain for an event collected in a single contact (Left) and a charge sharing event collected in two  
 99 contacts (Right). A small bump is also induced in the neighboring contacts without net transfer  
 100 of charge. This "bump" induced in neighboring channels is the result of the mutual capacitance  
 101 coupling between neighboring contacts. A total capacitance for each contact of around 1 pF and  
 102 3 pF was estimated with SSD for the SP and BP configurations respectively.

### 103 3. Detector performance

104 To estimate the detector performance, an X-ray beam was incident on the detector with en-  
 105 ergies ranging from 5 keV to 100 keV. For each energy, about 2 M of events were simulated.  
 106 For every event the complete simulation chain was applied and the corresponding data-like raw  
 107 waveforms of all readout contacts were generated. The energy of each event was estimated  
 108 by applying a trapezoidal filter to the data-like raw waveform of the contact with the highest  
 109 collected charge. This trapezoidal filter is expected to be implemented in the Digital Pulse Pro-  
 110 cessor (DPP). The final energy spectrum obtained in this way with all the reconstructed events  
 111 was used to define a region of interest (RoI) and a background region (BR). The RoI was defined  
 112 with a band around the energy of the beam ( $E \pm 0.5$  keV), while the background region was taken  
 113 from an equivalent band with the same width shifted 3.5 keV to lower energies. The signal effi-  
 114 ciency and background level were defined as the number of events in the RoI or BR over the  
 115 total number of events in the spectrum. The potential of using a DPP capable of performing  
 116 an online selection of the events was also studied. This DPP selection consisted in identifying  
 117 and removing charge sharing events using an energy threshold of 1 keV. Charge sharing events  
 118 deteriorate the energy resolution and populate the background region.

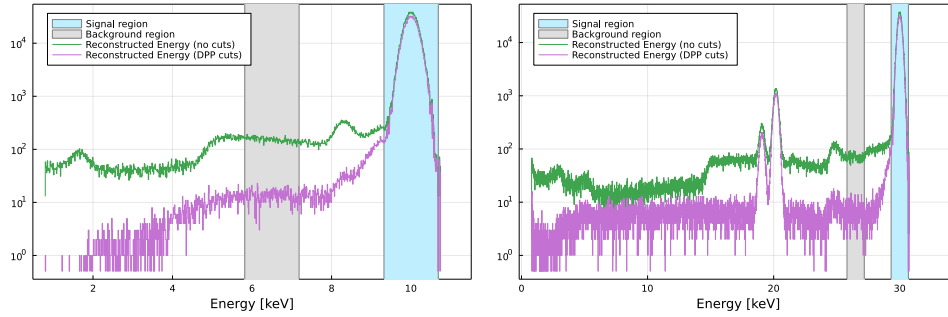


Figure 6: Left: Reconstructed energy spectrum for an incident X-ray beam of 10 keV. Right: Reconstructed energy spectrum for an incident X-ray beam of 30 keV. Two peaks around 20 keV are also observed and have their origin in the escape peaks of Ge fluorescence.

119 Figure 6 shows two examples of reconstructed energy spectra for incident X-ray beams of  
 120 10 keV and 30 keV with (violet) and without (green) a DPP selection. The RoI and BR are  
 121 shown with a blue and with a grey band respectively. The main peak in the spectra corresponds  
 122 to the energy of the beams. Above 10 keV two other peaks are also present as can be seen in  
 123 Figure 6 (Right). These two peaks correspond to the Ge fluorescence escape peaks at 9.86 keV  
 124 and 10.98 keV. From the energy spectra shown in Figure 6, the detector performance can be  
 125 extracted. The estimated signal efficiency in the region of interest is shown Figure 7 (Left). The  
 126 lower values are obtained for the small pixel detector configuration. Values close to 100% are  
 127 obtained for energies below 11 keV where most of the photons are completely absorbed by pho-  
 128 toelectric effect and the corresponding electrons are absorbed in a small volume of the detector  
 129 ( $< 1 \text{ mm}^3$ ). A decrease of the signal efficiency is observed between 11 keV and 20 keV because of  
 130 Ge fluorescence. The photons from Ge fluorescence, escape the detector, decreasing the number  
 131 of events in the main peak.

132 The simulations also showed that the efficiency can be improved by using either a collimator,  
 133 or a specific selection with a DPP, or both to remove charge sharing events. In this simulations,

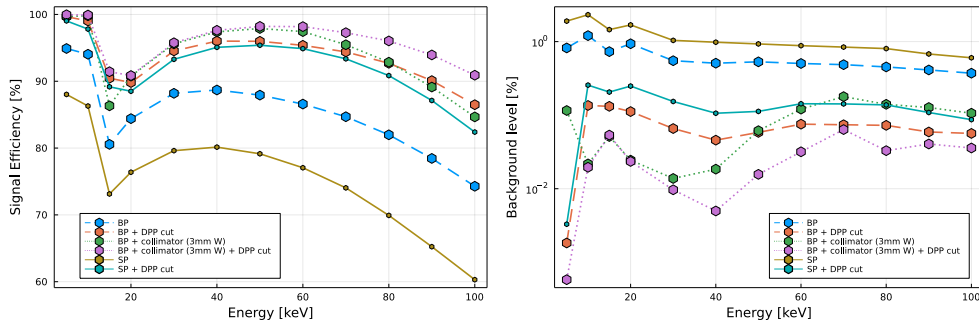


Figure 7: Left: Estimated signal efficiency for the SP and BP configuration with and without a DPP selection, and BP plus a collimator with and without a DPP selection. Right: Estimated background level using the same configuration as the left plot.

134 the collimator consists in a cylinder of tungsten, with a thickness of 3 mm covering the whole  
 135 surface of the HPGe detector and containing holes corresponding to the pixel geometry as shown  
 136 in Figure 8 (Left). By using a collimator, 600  $\mu\text{m}$  wide regions around the inter-pixel regions  
 137 where most of the charge sharing events take place are shielded. Given the small area of the  
 small pixel (SP) configuration, the collimator was considered only for the BP configuration.

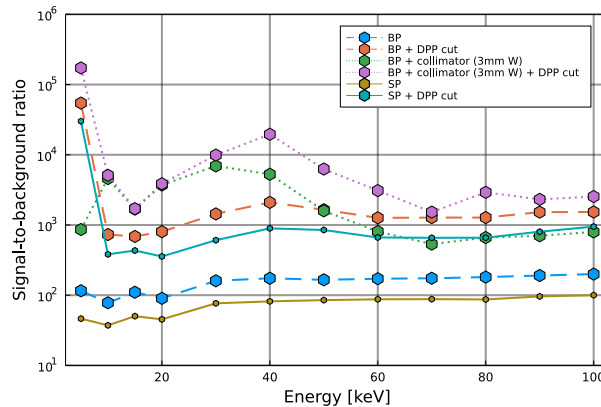
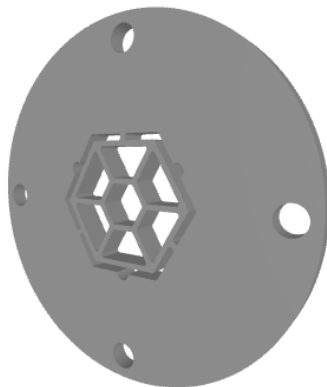


Figure 8: Left: Geometry of collimator being studied. It consist of cylinder of tungsten covering the regions between the pixels. Right: Signal to background ratio in the region of interest for all the configurations studied.

138  
 139 Figure 7 (Right) shows the estimated background level. The lowest background level is  
 140 achieved for the BP configuration in conjunction with a collimator plus a specific DPP selection.  
 141 This combination allows one to remove most of the events populating the background region.  
 142 Finally, to evaluate the combined effect of signal efficiency and background level, a signal-to-  
 143 background ratio (S/B) parameter was defined. This parameter was evaluated as the coefficient  
 144 between the signal efficiency and the background level. Figure 8 (Right) shows the expected S/B  
 145 for the different configurations under investigation. The target of the project is to achieve a S/B  
 146 ratio larger than 1000 for energies below 10 keV, which is the level that can be achieved with  
 147 current commercial detectors. From the different configurations analyzed, the best performance

148 is obtained for the BP configuration combining a 3 mm tungsten collimator and a DPP selection.  
 149 In this configuration a S/B ratio larger than 1000 in the whole energy range is reached. The  
 achieved values at 40 keV for different configurations are reported in Table 1.

| Configuration         | Signal Efficiency [%] | Background level [%] | S/B     |
|-----------------------|-----------------------|----------------------|---------|
| SP                    | 80.1                  | 0.9                  | 81.7    |
| SP + DPP              | 95.1                  | 0.1                  | 895.1   |
| BP                    | 88.7                  | 0.5                  | 174.3   |
| BP + DPP              | 96.1                  | 0.05                 | 2099.1  |
| BP + DPP + collimator | 97.6                  | 0.005                | 19593.7 |

Table 1: Estimated values of signal efficiency, background level and S/B at 40 keV

150

#### 151 4. Conclusions

152 The LEAPS-INNOV detector consortium has set an ambitious R&D program launched in  
 153 April 2021 for the development of a new generation of monolithic pixelized HPGe detectors  
 154 for synchrotron applications. A full simulation chain based on the SSD package and **julia** has  
 155 been developed to study and optimize the performance of the detectors under development. First  
 156 results suggest that both, signal efficiency and background level, can be improved, allowing to  
 157 achieve a S/B larger than 1000 in most of the configurations investigated. These results are com-  
 158 patible with the requirements of the project. The best performance could be obtained combining  
 159 a specific selection with a DPP and a collimator in order to remove charge sharing events. This  
 160 combination allows to reach a S/B > 1000 in the whole energy range. The simulation chain will  
 161 be optimized once the detectors are available for data taking.

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