

Front end electronics for European XFEL sensor: the AGIPD project

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Abstract

The AGIPD (Adaptive Gain Integrating Pixel Detector) is a detector under development, to be used in the European X-ray Free-Electron Laser (XFEL). The constraints imposed by the XFEL source are discussed, and the solutions implemented to cope with them are explained. The present status of the project is reported, along with results achieved in terms of noise, memory depth, and radiation tolerance.

Key words: XFEL, sensor

1 Introduction

The European X-ray Free-Electron Laser Facility [1] now under construction north-west of Hamburg (Germany) will be able to generate extremely brilliant, ultra-short pulses of X-rays, imposing challenging constraints to the detectors to be used in the experiments. It is expected to have a peak brilliance of 10^{33} photons/(s mm² mrad² 0.1%BW), 9 orders of magnitude more than 3rd generation storage ring sources. The flux will be such that many pixels will have to cope with much more than one photon (up to 10^4) per pulse, while required to retain single (or better than poissonian statistics) photon sensitivity. This will also expose the system to a substantial amount of radiation, estimated for the readout ASIC to be of the order of tens of MGys over a 3-year period. The time structure of the beam will consist of a sequence of tight trains of X-ray

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27 pulses (up to 2700 pulses in 0.6ms) separated by a period of 99.4 ms. Each
 28 pulse will be around about 100 fs long. This means that the front end has to
 29 cope with a high dynamic range, while having a noise low enough to discrimi-
 30 nate single photons. Photon counting cannot be used (because of the high flux
 31 per pixel), and the sensor is required to provide a way to store the information
 32 from several (ideally, all) pulses on-board, to be read out in the interval be-
 33 tween trains. At the same time, it also has to be substantially radiation-hard.
 34 The AGIPD (Adaptive Gain Integrating Pixel Detector) system [2] is being
 35 developed as a way to cope with such challenges. The development is shared
 36 between DESY, PSI, the universities of Hamburg and Bonn.

37 **2 sensor overview**

38 The system will consists in a 1Mpixel hybrid pixel detector, featuring a pitch
 39 of 200 μm . The front face of the silicon sensor will be composed of 16 modules
 40 each having a size of about 100mmx26mm, without any gaps or other dead area
 41 (although there is a 3mm gap between the modules). Each module is composed
 42 of 2x8 arrays of 64x64 pixels, each array being bump bonded to its own ASIC.
 43 Each ASIC will thus also include 64x64 pixels with a 200um pitch, and inside
 44 each pixel circuits for signal processing and storage are imbedded. The charge
 45 collected by the sensor is integrated by an adaptive preamplifier, and then
 46 fed to a Correlated Double Sampling stage. The information obtained is then
 47 stored in an analog memory bank inside the pixel, along with the gain value
 48 used in the preamplifier. All this must happen in 220ns, so that the system is
 49 ready to record a frame coming from the next X-ray pulse. When the pulse
 50 train has expired, those data can be read sequentially through an output charge-
 51 sensitive buffer, using a dual column parallel readout (Fig. 1). Readout ASICs
 52 are to be manufactured in IBM 130 nm CMOS technology, and are foreseen
 53 to dissipate about 2 W/chip. Several test prototypes have been produced on
 54 a reduced scale (16x16 pixels), by means of MPW runs, both to test the
 55 technology characteristics and to evaluate the best architectural solutions to
 56 be employed. Radiation-hard design techniques are employed, with the use
 57 of Enclosed Layout Transistors and guard rings around the critical devices.
 58 Most of the issues have been settled, and we foresee to have the ASIC for the
 59 1Mpixel system to be ready for submission end-2012.

60 **3 answering the XFEL challenges**

61 The large dynamic range and single photon sensitivity constraints coming from
 62 the XFEL source were solved with a adaptable charge amplifier [3] integrated

63 inside each pixel, having a gain ranging over 2 orders of magnitude, dynami-
 64 cally adjustable in real-time to the number of absorbed photons. Basically, it
 65 is a charge-sensitive amplifier, with a battery of different capacitors which can
 66 be connected to it. The system starts integrating charge at its maximum gain,
 67 so that single photon sensitivity is guaranteed in low flux condition. If the
 68 amplifier output exceeds a certain level, however, a discriminator is triggered,
 69 causing an additional feedback capacitor to be connected in parallel with the
 70 original one. Thus the gain is lowered, allowing charge integration on a higher
 71 dynamic range without losing any of the already integrated charge. Three
 72 capacitors of 60fF / 3pF / 10pF permit a gain reduction up to two orders of
 73 magnitude, thus allowing for a dynamic range of 1-10000 12.4keV photons.
 74 The output of the CDS stage is written into an analogue memory array em-
 75 bedded into the pixel, along with its gain setting, encoded as an analogue
 76 3-levels signal. Thus the basic memory cell consists actually of a couple of
 77 storage cells, one for the signal and one for the gain settings info [4] . In the
 78 most recent (AGIPD04) test prototype we were able to embed 32x11 of such
 79 structures in a pixel, thus achieving a 352 memory depth (Fig. 2). This is
 80 certainly less than the ideal case, since up to 2700 images are produced dur-
 81 ing a XFEL pulse train, but it comes as a compromise between keeping pixel
 82 dimensions reduced, leakage minimization and radiation hard design issues.
 83 As a partial solution of the limited memory depth problem, the memory array
 84 and its control logic have been designed such that the memory space is ad-
 85 dressable RAM-like from the (external) interface electronics. This allows for
 86 the so-called veto scheme, consisting in the possibility of overwriting the mem-
 87 ory cells containing meaningless data (as not every X-ray pulse will overlap
 88 with the sample in time and space, and some time will be needed to remove
 89 debris after single-shot experiments involving sample destruction), that can
 90 thus be re-used overwriting meaningful information in them. Other than the
 91 pixel matrix, the ASIC has a control digital logic to address the pixels and
 92 their memory cells, synthesized using the technology provided ARM cmrf8sf
 93 RVT Standard Cell Library. The control logic is based on a Command Serial
 94 interface using 3 Low Voltage Differential Signals generated by the interface
 95 electronics as a clock, a signal to communicate the pulse arrival and a 16-bit
 96 command line to be used at a frequency between 80 and 160MHz. Several
 97 pixel flavours having different circuitual variations were developed, manufac-
 98 tured by means of MPW, and tested, allowing an optimal configuration to
 99 be selected. Encouraging results come from X-rays detection using a 16x16
 100 prototype chips, even if used in sub-optimal condition (at room temperature
 101 and with a non-optimized sensor): total noise is estimated as 300-320e, less
 102 than 1/10 of a photon having a 12.4keV energy (Fig. 3). Positive responses
 103 were obtained from the system using Mo target (Fig. 4), as well as when il-
 104 luminated with a 7keV beam (Petra III P10 beam facility at Desy) and with
 105 20-35keV X ray tubes. An irradiation campaign has been performed, using
 106 the Doris F4 irradiation facility at Deutsches Elektronen-Synchrotron, and
 107 exposing prototypes (AGIPD03,AGIPD04) to a dose of 1, 5, 10 and 100MGy.

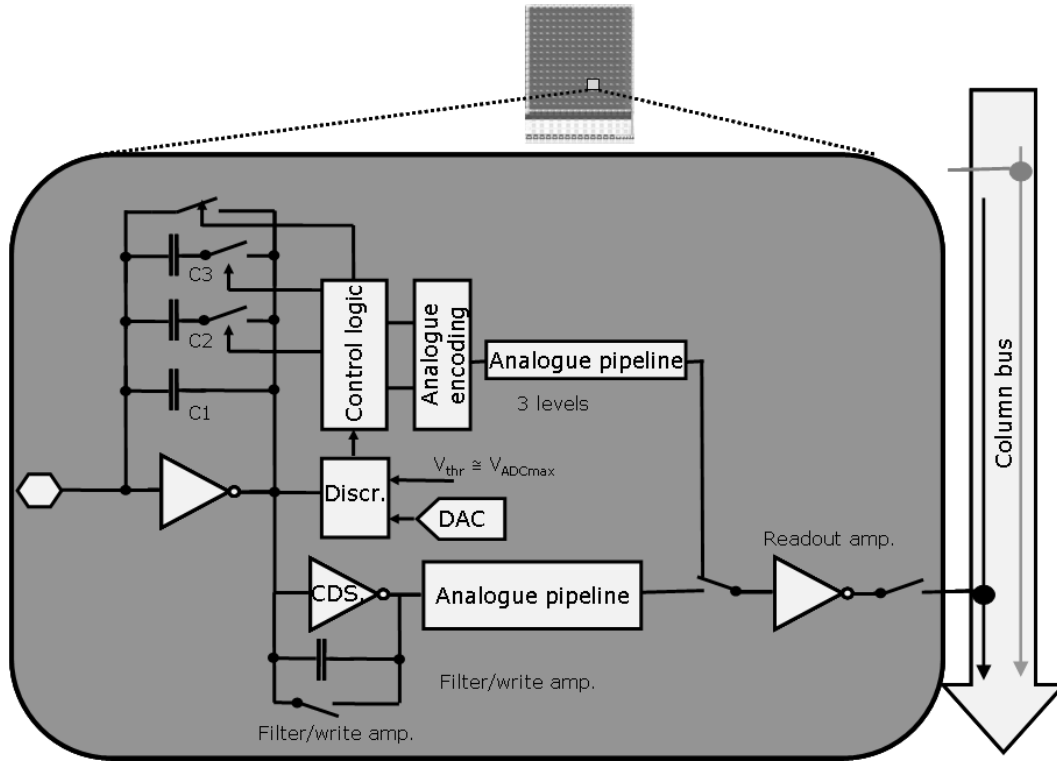
108 The ASIC was found to be rad-tolerant up to at least 10 MGy: performance
109 of irradiated samples up to that dose is comparable to that of non-irradiated
110 samples, showing only a limited noise increase which saturates above 1MGy
111 (Fig. 5). When increasing dose from 10 to 100 MGy, the ASIC stops working,
112 most probably because of charge accumulation in the oxide layer which causes
113 substantial shift of the threshold voltages of the devices. The charge gradu-
114 ally wears off (a process which could be accelerated by thermal annealing),
115 after which even 100MGy-irradiated systems recover functionality, albeit with
116 a reduced analog performance which is still under investigation.

117 4 Conclusion

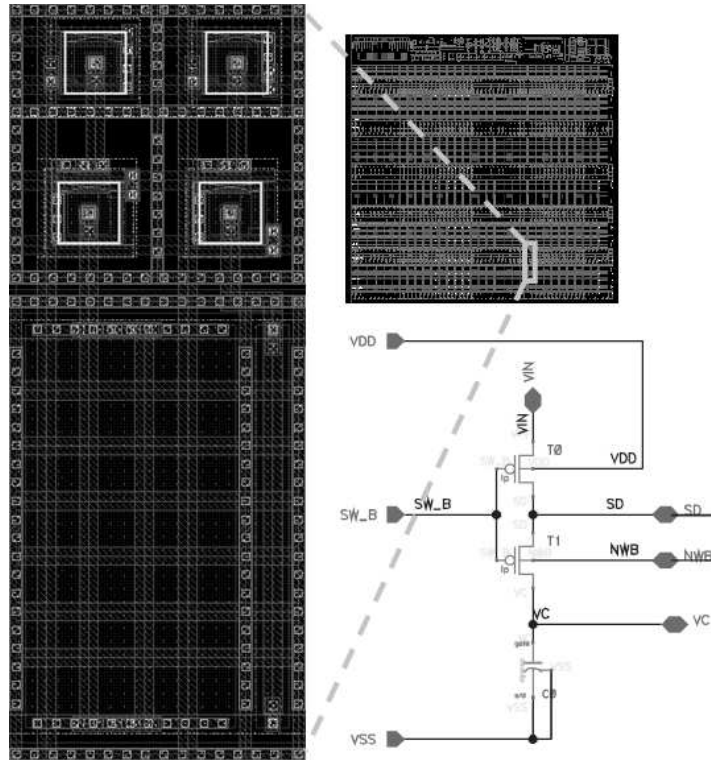
118 A 1 Mpixel AGIPD sensor is being developed jointly by DESY, PSI, the
119 universities of Hamburg and Bonn, to be used in the European X-ray Free-
120 Electron Laser, several reduced-dimension prototypes have been produced for
121 test purposes using MPWs. The main characteristics of the system are: the
122 presence of an adaptive gain stage to guarantee a good dynamic range; an
123 in-pixel Memory embedded memory able to store 350 frames; on-chip control
124 logic. The system has a noise evaluated in 300-320 electrons, thus allowing for
125 single photon resolution in XFEL experiments (involving 12.4keV photons).
126 Radiation and leakage issues are under investigation but the ASIC is rad-
127 tolerant at least up to 10MGy. The ASIC for the 1Mpixel system is foreseen
128 to be ready next year.

129 References

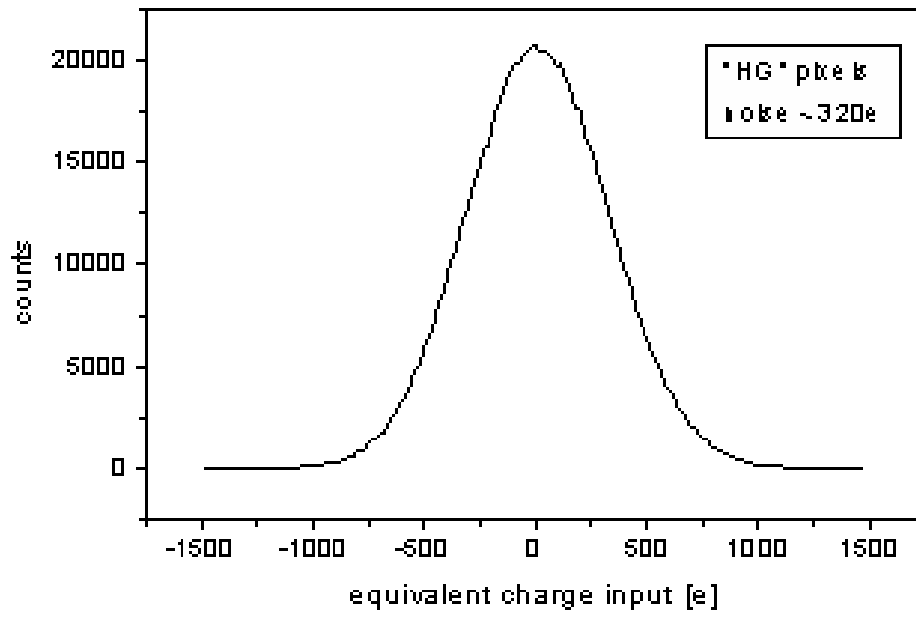
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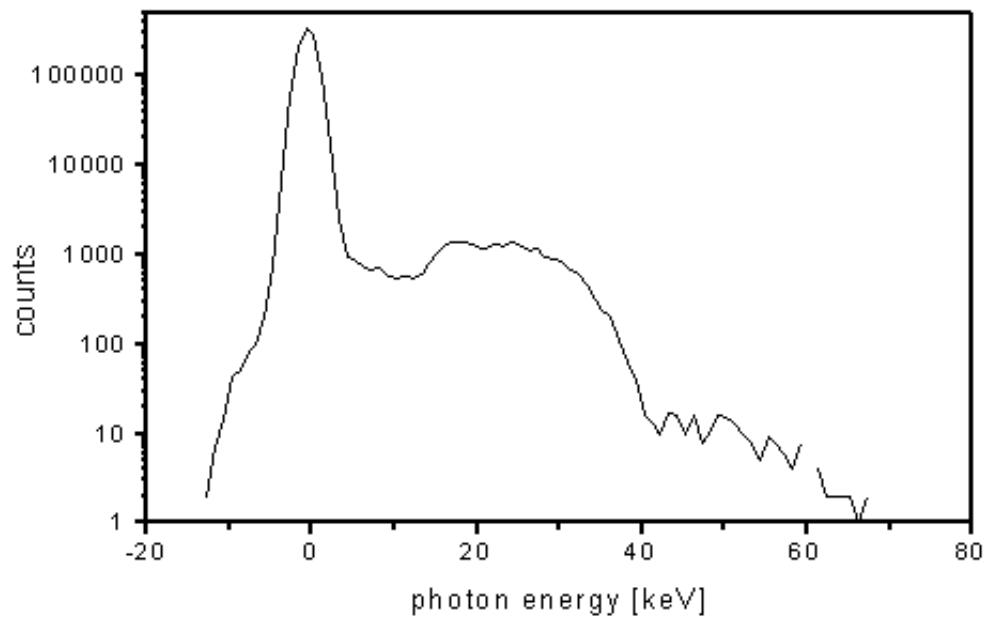
138 Fig.1: pixel stucture of the AGIPD readout ASIC



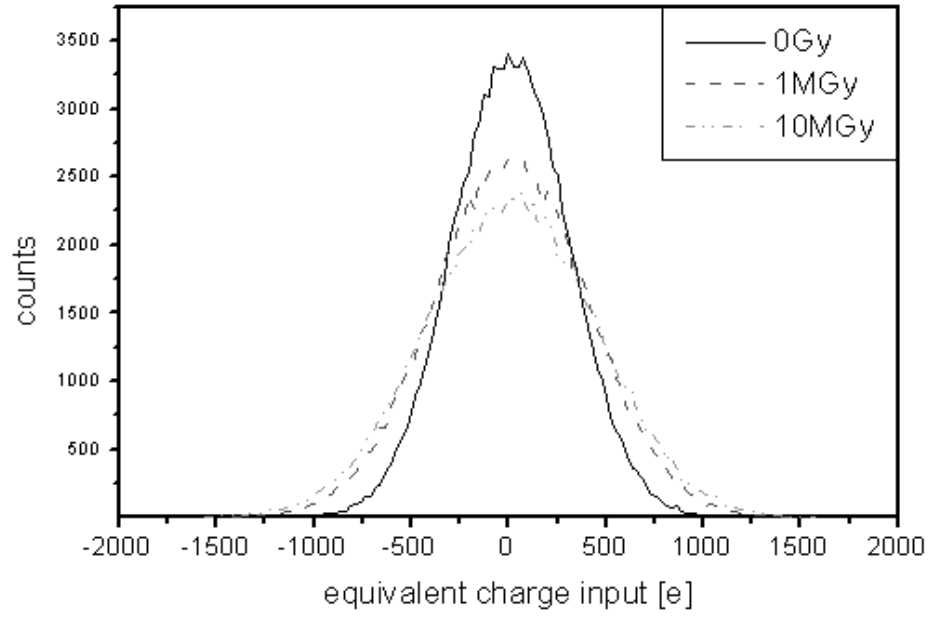
139 Fig.2: memory cell stucture embedded in the pixel



140 Fig.3: noise measurement on AGIPD04 prototype (room temperature)



¹⁴¹ Fig.4: response to Molibdenum target irradiated with X-ray tube



142 Fig.5: noise measurement on irradiated AGIPD04 prototype (room tempera-
143 ture)